

TrenchFormer®

TFX 6" - 24"

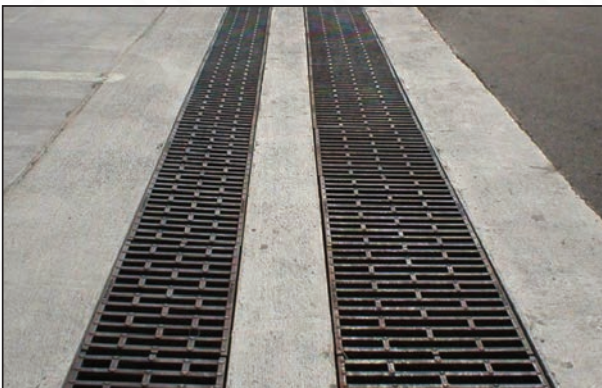
Enhanced Heavy Duty
Trench Drain Forming Systems



Pre-Engineered Concrete
Forming Systems



Accommodates Complex Designs



Varying Widths and Depths

www.abtdrains.com

Today's Hydraulic Solutions



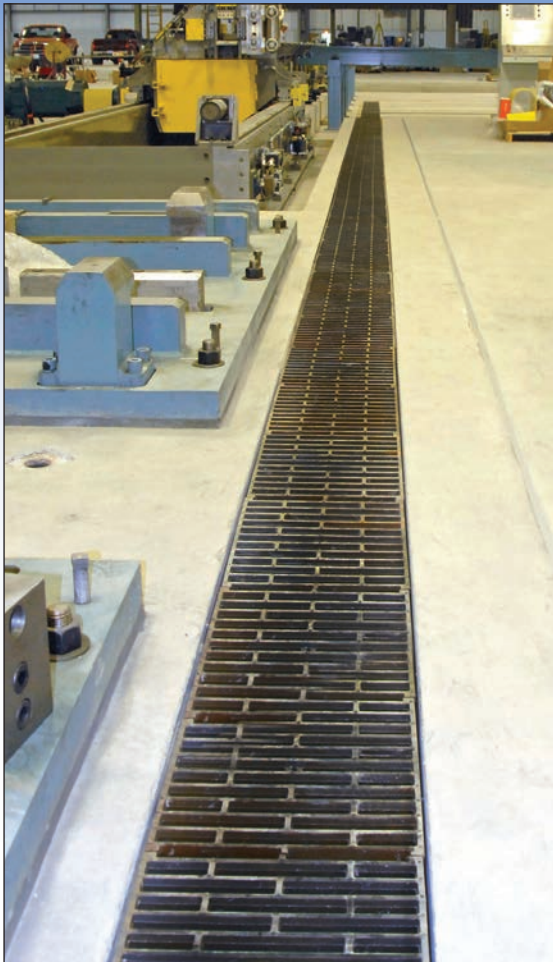
ABT, INC.

Advanced Building Technologies, Inc.

TrenchFormer® is the pre-engineered concrete forming system which allows the designer or client to select the trench width, depth, shape and slope as the hydraulic capacity or application requires, and not from an extensive product range. It also creates a sound base for numerous trench coatings if concrete's chemical resistance is not sufficient.



Product Features



Formers - Manufactured from expanded polystyrene (EPS), the light-weight and environmentally safe disposable formers create a high precision monolithic trench. Shape may be radius, square, or trapezoidal along with other custom shapes, whichever option is best for the application. A full range of outlet options also exist.

Grate Options - A wide range of grate and cover options exist from pedestrian to airport applications. Simply select the right strength, style, and corrosion resistance for the application.

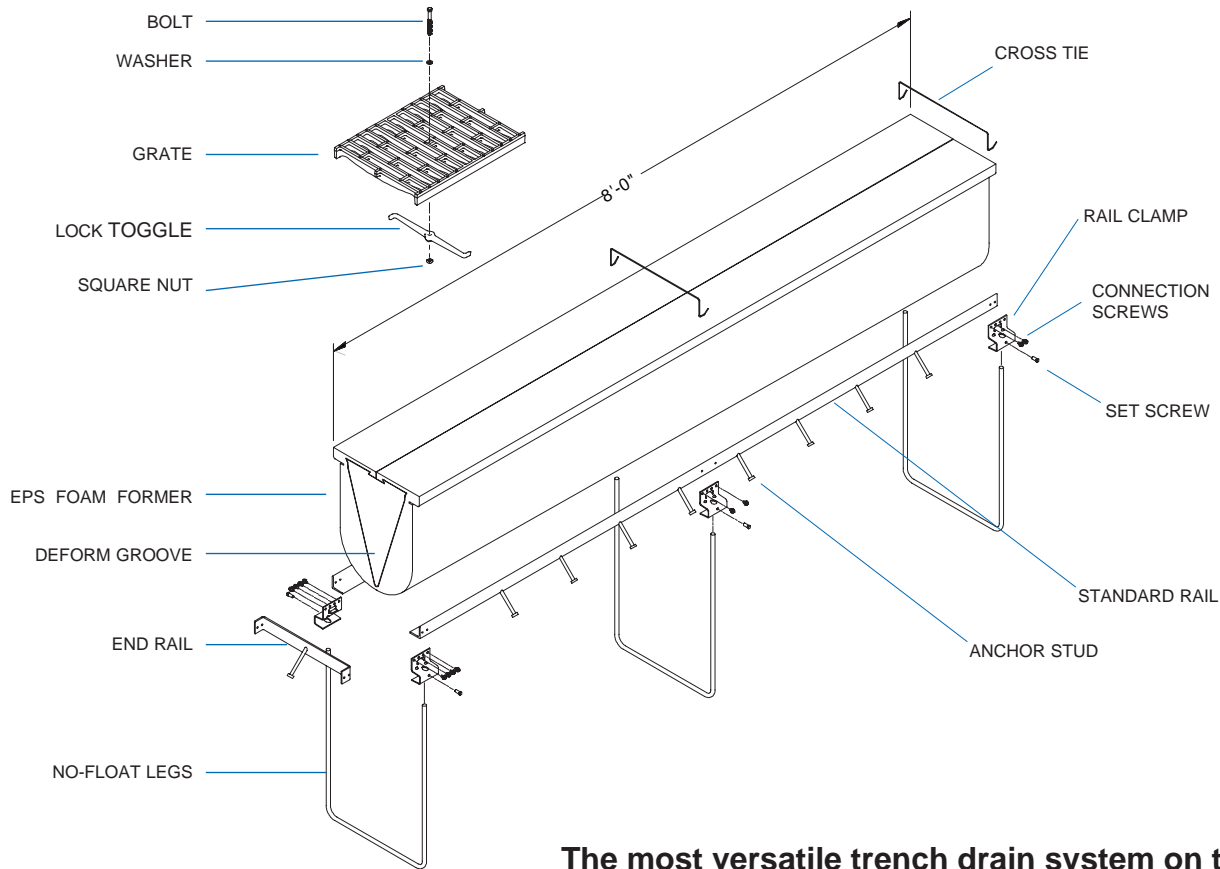
For applications with substantial longitudinal loads, pin locks are available and recommended. Toggle locks can be used when longitudinal loads are low. No grate locks are common in applications where the weight of the grates are adequate retention for the applications. ABT can assist you in making a suitable selection.

Frame Options - Stainless steel, painted steel, galvanized steel, FRP and Aluminum styles are available. Select the best rail material for your application. Rail size is determined by grate selection. All rails are independently anchored into the surrounding concrete for maximum service life.

Ease of Installation - The system is installed by the suspension method using no-float legs. Installing the system does not require heavy equipment, expensive highly-skilled labor, keyways, or water stops saving 33% or more. Installed per instructions, the system will not float. Contact ABT for alternative methods.

Eliminates Sub-Slab Barrier Penetration - Sub-slab barrier penetrations during trench drain installation and monolithic pours are eliminated using no-float legs and anchor slab.

TrenchFormer® System Design



The most versatile trench drain system on the market

TrenchFormer is a trench forming system that utilizes standard metal components and customizable forming sections. Its components are made in the most commonly constructed sizes.

They have integral deforming grooves for easy removal.

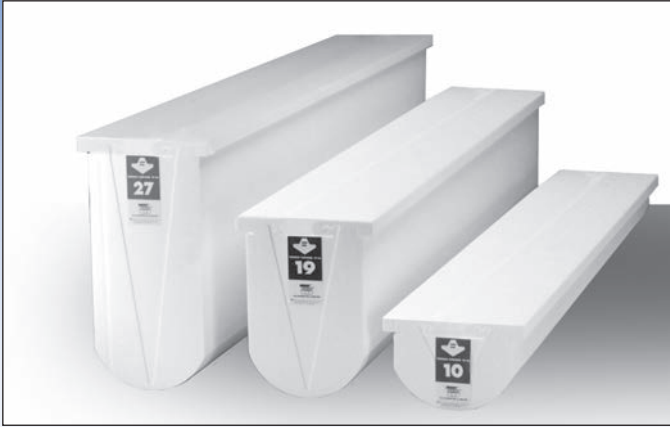
The steel angle rails include anchoring studs welded on predetermined centers to the outside corners. U-shaped no-float legs (#4 rebar) attach to rail clamps on each rail. Each rail end is designed to accept a rail clamp which connects adjacent rail segments.

Prefabricated L-rail and T-rail assemblies allow for field installation of 90° turns anywhere in the pre-sloped layout.

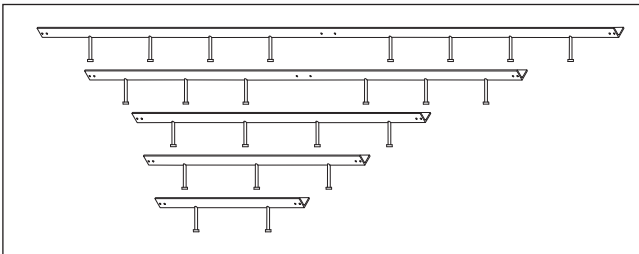
Outlet piping is butted to an annular groove made in the EPS form prior to concreting. For trench junctions or for large outlet sizes, four catch basins are available. A wide selection of retainable grates and solid covers are available for various loadings.



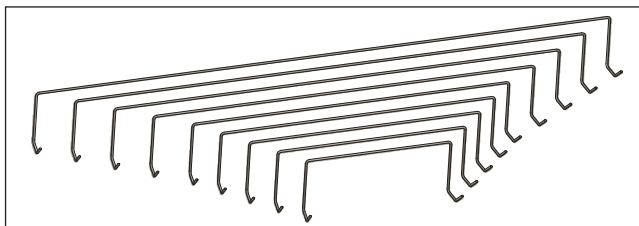
TrenchFormer® Components



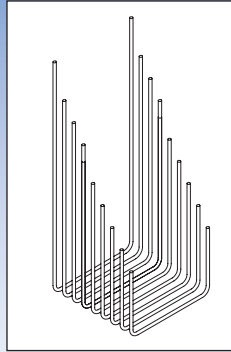
EPS Forms - Our EPS forms include unique deforming grooves which keep the foam segments together during the concrete pour. Each form can be pre-sloped or neutral with a radius, square, trapazoidal, or custom shaped bottom. Non-sloping lengths are 4 ft. and 8 ft. Part identifiers are marked on the deep (downstream) end of each section.



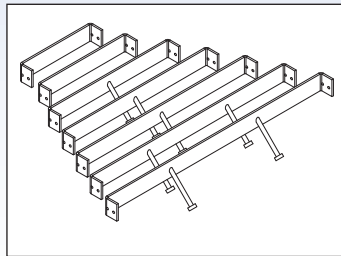
Rails - Structural steel rails are manufactured in five lengths: 8,6,4,3, and 2 ft. The ends of all the rails are punched to receive the rail clamps on which the no-float legs and cross ties are attached. Anchor studs are welded on predetermined centers. Standard rail components are a powder coated black epoxy paint and are also available in the hot dip galvanized if required. Finishes: Black Epoxy, Galvanized, Stainless Steel, and FRP, and Aluminum.



Cross-Ties - Cross-ties help hold rails tight to the foam former for consistent spacing of grates and aesthetically pleasing trenches.



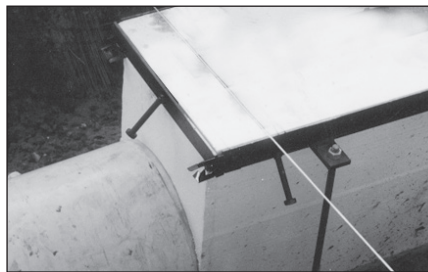
No-Float Legs - This patented feature is at the heart of the TrenchFormer no-float guarantee. Legs are secured to rails by set screws for stability and strength.



End Frames - End frames close off the end of the trench run preventing concrete from entering the end of a trench. Rail Clamps will attach end frames to rails.



Grate Locking Devices - Lock toggles tie down grates by turning against the trench wall and securing to the underside of the steel rail.



Outlet / Connects - Prior to concrete placement, butt outlet pipe to former or connect former to catch basin. As with any

typical cast-in-place system, standard fittings may be used to connect to sanitary sewer or storm water piping.



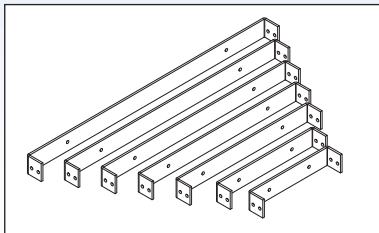
Rail Clamp - Rail clamps are used to connect all rail segments, end frames, and catch basin frames to prevent uneven joints. No-float legs and cross-ties are positioned into opposing

rail clamps. The rail clamps provide longitudinal alignment, stiffness, and vertical adjustment.



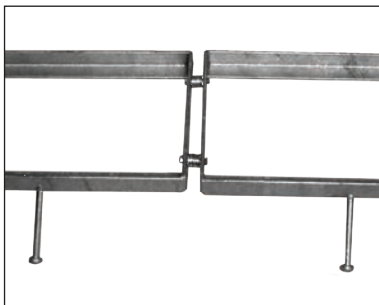
Former Release - Former release is a non-petroleum based product which is to be applied to all EPS forming surfaces. It provides good concrete release properties without

attacking EPS foam and is available in one and five gallon cans. Form Release is best applied with a brush.

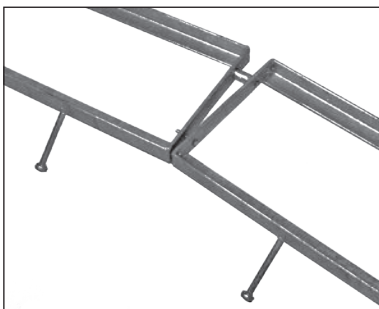


Auxiliary Rail Assembly - This assembly can be used to create non-load bearing "T" and "L" assemblies in addition to the expansion joints,

construction joints and radius assemblies.



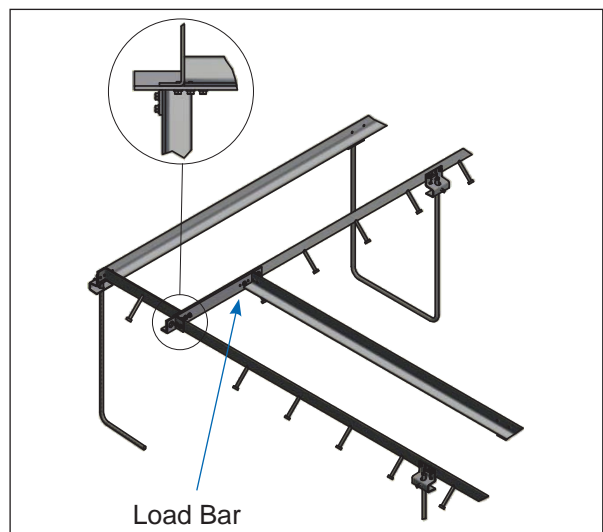
Auxiliary Rail Assembly / Expansion Joint - Two Auxiliary rail assemblies can be joined to create an expansion joint.



Auxiliary Rail Assembly / Radius - Two auxiliary rail assemblies can be used to create a custom radius.



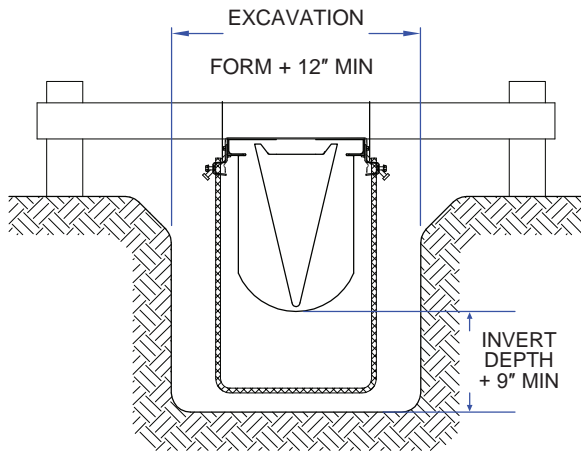
T-Rail Assembly - Trench intersections are easily formed using rails with pre-mounted load bars.



L-Rail Assembly - L-Rail assemblies with pre-mounted load bars are right and left turns anywhere in trench layout.

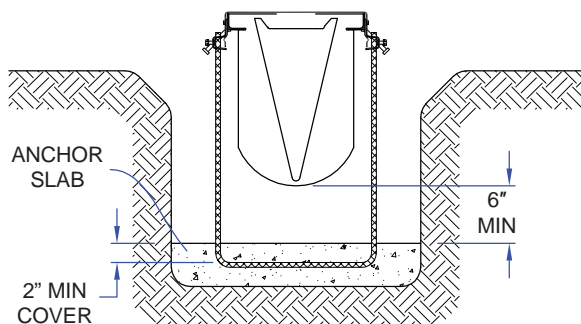
Load Bar - exclusive to ABT®, Inc. Reinforcement for unsupported rail.

Figure 1



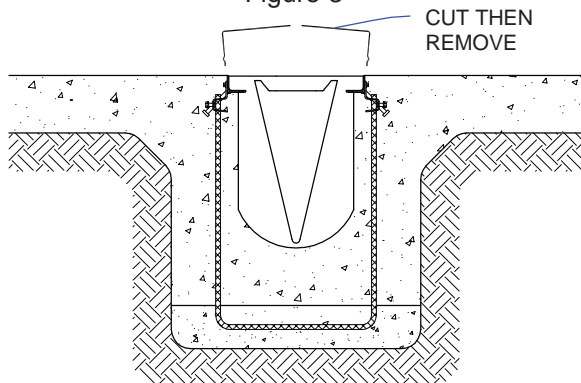
Excavation - must provide for 6 inches (minimum) on both sides of the former and 9 inches (minimum) below the trenchform on the bottom. Structural slabs may require additional excavation. Consult your structural engineer. Bottom allowance includes 3 inches of clearance for the no-float U-legs and anchoring slab.

Figure 2



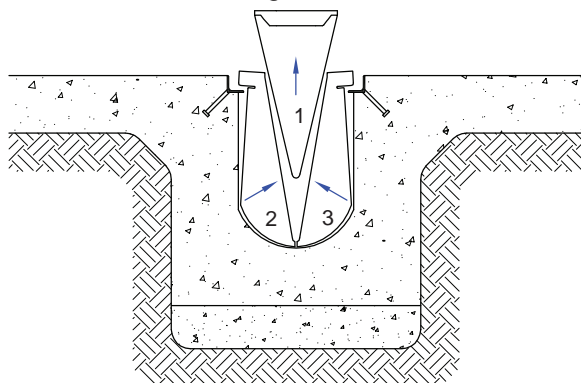
Assembly - Mix form release and brush onto the bottom and sides of all the formers. Allow form release to dry completely. DO NOT USE PETROLEUM BASED FORM RELEASE - it will severely attack the EPS foam. Lay out the former and rail sections along the excavation in the proper sequence. Assemble all rails, legs, and formers. Connect rail clamps to the rails, one on an end and one in the middle. With the former upside-down, push each rail into the groove of the former. Attach the U-legs to the rails by inserting each U-leg into the holes of opposing rail clamps. Use set screws to hold the U-leg in position. Turn the former upright and install a Cross Tie tightly across rails to ensure a snug fit and precise grate seat dimension.

Figure 3



Component Placement - Begin installation at the outlet, deep end, of the trench. Attach a length of supporting lumber near each joint (at anchor studs). Hold the top of rail to finished grade and attach lumber to grade stakes. See Figure 1. Butt the next section against the one in position, attach to rail clamps, and then set to elevation.

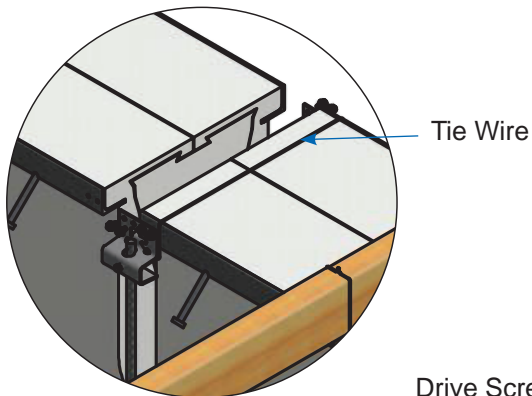
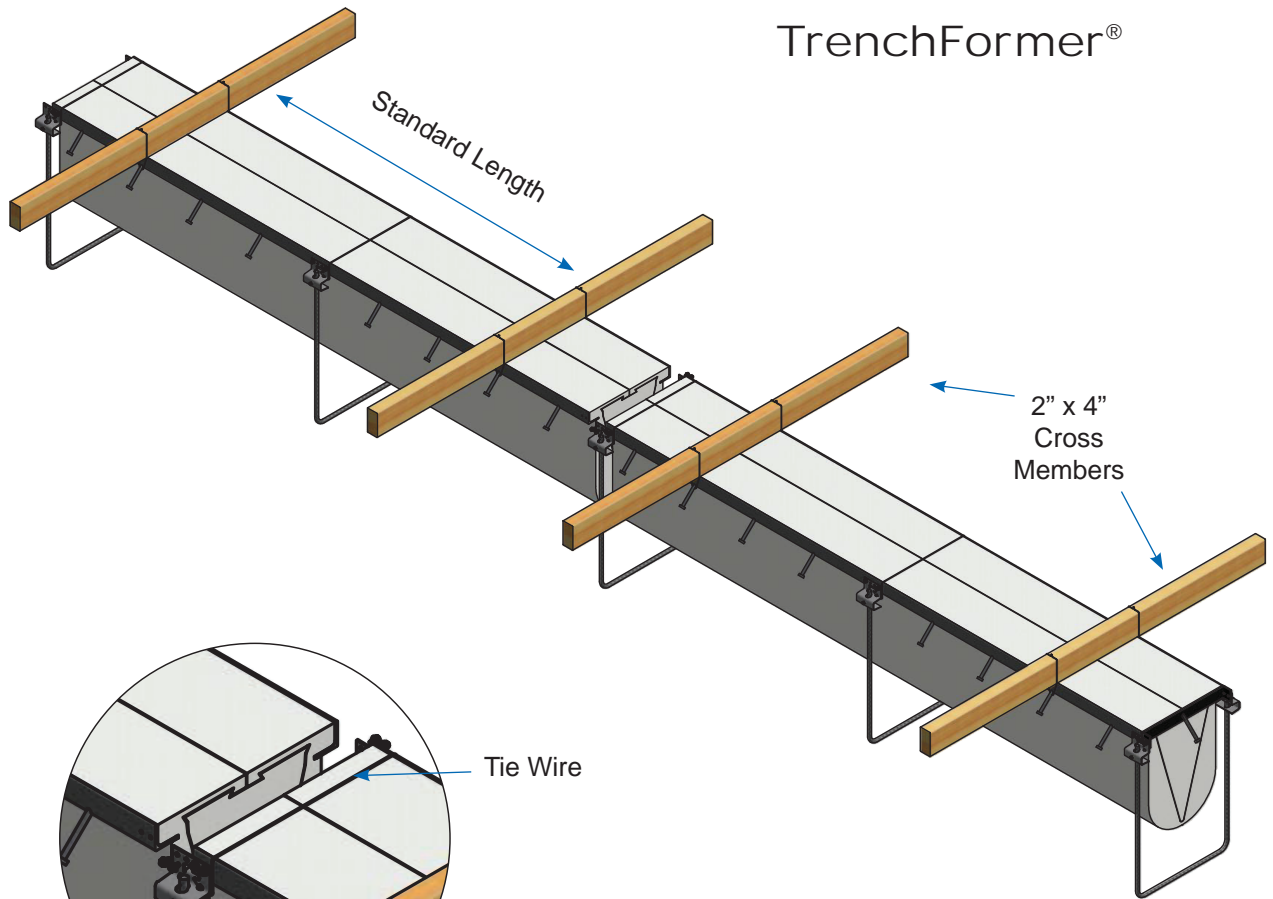
Figure 4



Concrete Placement - Place a concrete anchoring slab wall-to-wall and end-to-end in the bottom of the excavation. Cover the U-legs with 2 inches (minimum) of concrete. Allow this slab to set hard. See Figure 2. Monopour trench bottom and walls, vibrating at the rails for good consolidation. While finishing concrete, remove Cross Ties by trimming below angle. See Figure 3.

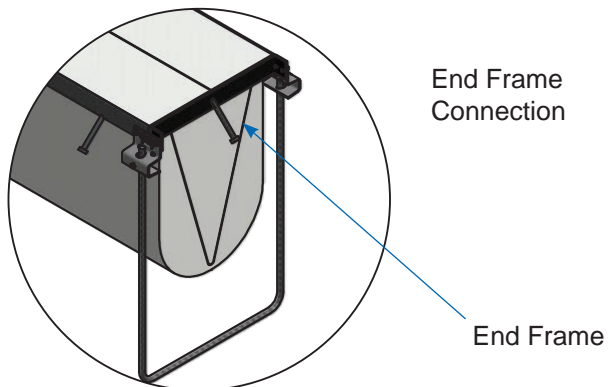
Deforming - After 24 hours, you can deform the trench. Drive a pry bar between former and trench floor, exerting upward force. The center V-shaped section will break free and can be easily removed. Pull remaining pieces from the wall and remove. See Figure 4.

TrenchFormer®

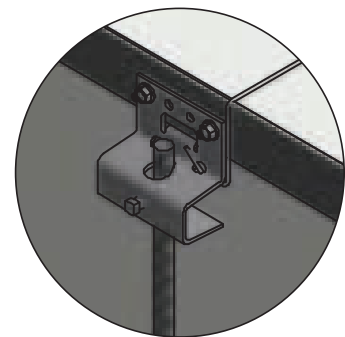


Rail Connection

Drive Screws into Preformed Holes



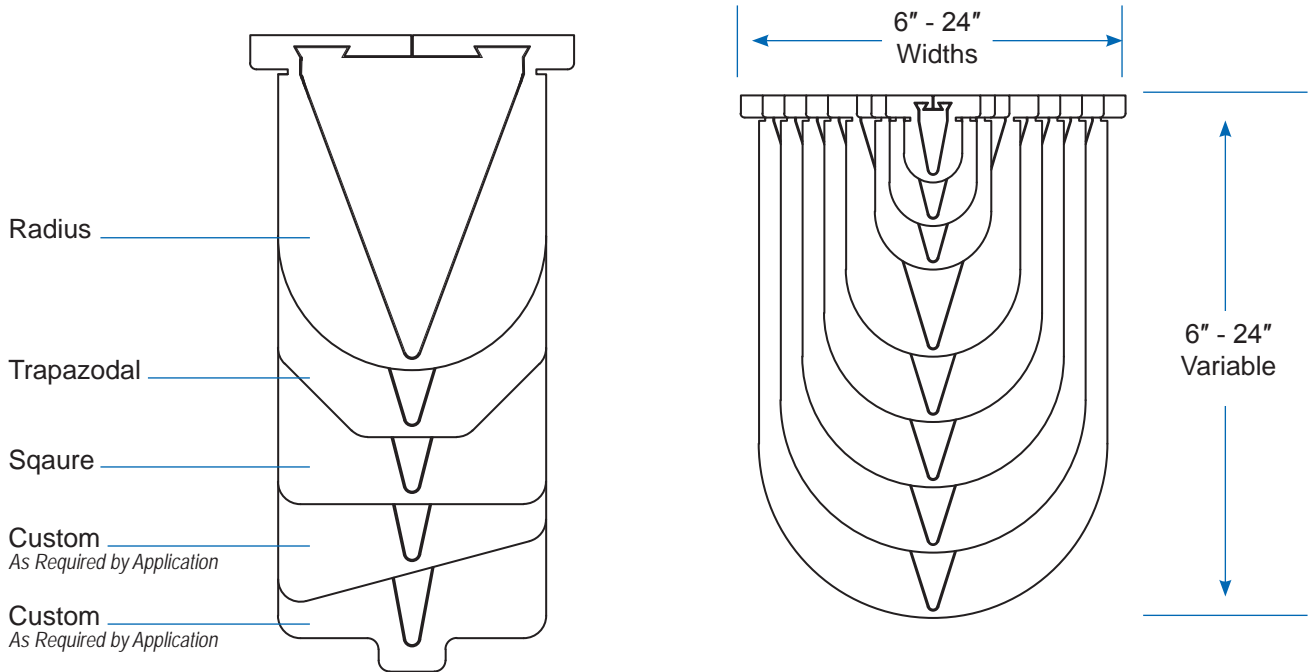
End of Run



Adjustable Up & Down

TrenchFormer Variations

TrenchFormer TFX is available in an array of widths, shapes, and depths.



Flat Site Flow Capacity for 6"-24" trench width TFX Systems

Invert Slope	6"		8"		10"		12"		15"		18"		24"	
	Run Lgth Ft	Flow Rate CFS	Run Lgth Ft	Flow Rate CFS	Run Lgth Ft	Flow Rate CFS	Run Lgth Ft	Flow Rate CFS	Run Lgth Ft	Flow Rate CFS	Run Lgth Ft	Flow Rate CFS	Run Lgth Ft	Flow Rate CFS
0.5%	250	2.25	490	7.09	479	9.96	465	12.73	435	18.37	510	29.06	545	51.97
1.0%	123	3.22	245	10.03	239	14.10	235	17.91	219	25.89	255	41.09	275	73.02
1.5%	82	3.94	163	12.30	159	17.29	155	22.06	145	31.82	170	50.33	184	89.27
2.0%	61	4.57	123	14.16	119	19.98	116	25.50	109	36.70	128	58.07	138	103.08
2.5%	49	5.10	98	15.87	96	22.25	93	28.48	87	41.08	102	64.98	110	115.45
3.0%	41	5.57	82	17.35	80	24.37	78	31.10	73	44.85	85	71.18	92	126.24
3.5%	35	6.03	70	18.78	68	26.43	66	33.81	62	48.67	73	76.81	79	136.24
4.0%	30	6.52	61	20.11	59	28.34	58	36.06	54	52.15	64	82.03	69	145.78

Flat Site Flow Capacity for 152mm-610mm trench width TFX Systems

Invert Slope	152mm		203mm		254mm		305mm		381mm		457mm		610mm	
	Run Lgth M	Flow Rate CMS	Run Lgth M	Flow Rate CMS	Run Lgth M	Flow Rate CMS	Run Lgth M	Flow Rate CMS	Run Lgth M	Flow Rate CMS	Run Lgth M	Flow Rate CMS	Run Lgth M	Flow Rate CMS
0.5%	75	0.06	150	0.20	146	0.28	142	0.36	132	0.52	155	0.82	167	1.46
1.0%	37	0.09	74	0.28	73	0.40	70	0.51	66	0.73	77	1.16	83	2.07
1.5%	25	0.11	50	0.35	48	0.49	47	0.62	44	0.90	52	1.42	56	2.52
2.0%	18	0.13	37	0.40	36	0.56	34	0.73	33	1.03	39	1.64	42	2.91
2.5%	15	0.14	30	0.45	29	0.63	28	0.81	26	1.16	31	1.83	33	3.29
3.0%	12	0.16	25	0.49	24	0.69	23	0.89	22	1.27	26	2.00	28	3.57
3.5%	11	0.17	21	0.53	21	0.74	20	0.95	19	1.37	22	2.18	24	3.86
4.0%	9	0.18	19	0.57	18	0.80	18	1.01	16	1.47	20	2.29	21	4.12

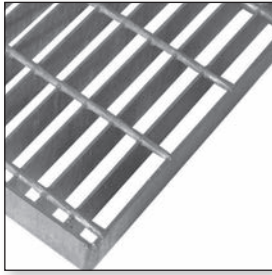
*** Note:

As Trench Former is produced per requirement it can accommodate most any system slope including variable slopes.

See our website for interactive Hydraulic Calculator for each system size.

Other trench widths available. Contact ABT, Inc. to accommodate depth requirements exceeding listed maximum depths.

Grate Options



#208
Banded Bar Grating



#502
High Intake Slotted



#504
8" Slotted ADA



#504
12" Slotted ADA



#506
Herringbone



#603
Standard Slotted



#606
Slotted Heel Proof



#501/601
Solid Cover

Banded Bar Grating — 208 Series

Part No.	Trench Width	Load Class	Locking Mech.	Grate Length	Angle Size	Weight (lbs)	Open Area (ft ² per lin ft)
12.208C.FG	12"	C	T	24"	1.75"	19	0.9

High Intake Slotted — 502 Series

Part No.	Trench Width	Load Class	Locking Mech.	Grate Length	Angle Size	Weight (lbs)	Open Area (ft ² per lin ft)
08.502F.GB	8"	F	T	19.64"	2"	18	0.47
12.502D.FB	12"	D	T	18"	1.75"	26.1	0.76
12.502E.GB	12"	E	T	19.64"	2"	35	0.81

Slotted ADA — 504 Series

Part No.	Trench Width	Load Class	Locking Mech.	Grate Length	Angle Size	Weight (lbs)	Open Area (ft ² per lin ft)
08.504F.FE	8"	F	T	16"	1.75"	21	0.27
12.504G.FB	12"	G	T	18"	1.75"	51	0.25

Slotted ADA — 506 Series

Part No.	Trench Width	Load Class	Locking Mech.	Grate Length	Angle Size	Weight (lbs)	Open Area (ft ² per lin ft)
08.506F.GB	8"	F	T	19.64"	2"	24	0.3

Standard Slotted — 603 Series

Part No.	Trench Width	Load Class	Locking Mech.	Grate Length	Angle Size	Weight (lbs)	Open Area (ft ² per lin ft)
06.603D.FB	6"	D	N	24"	1.75"	37	0.2
08.603D.FB	8"	D	N	24"	1.75"	41	0.3
10.603D.FB	10"	D	N	24"	1.75"	53	0.4
15.603D.FB	15"	D	N	24"	1.75"	76	0.5
18.603D.FB	18"	D	N	24"	1.75"	103	0.7
24.603D.FB	24"	D	N	24"	1.75"	143	0.9

Slotted Heel Proof — ADA - 606 Series

Part No.	Trench Width	Load Class	Locking Mech.	Grate Length	Angle Size	Weight (lbs)	Open Area (ft ² per lin ft)
06.606D.FB	6"	D	N	24"	1.75"	47	0.1
08.606D.FB	8"	D	N	24"	1.75"	61	0.1
10.606D.FB	10"	D	N	24"	1.75"	69	0.1
12.606D.FB	12"	D	N	24"	1.75"	89	0.2
15.606D.FB	15"	D	N	24"	1.75"	69	0.2
18.606D.FB	18"	D	N	24"	1.75"	106	0.5

Solid Cover — 501/601 Series

Part No.	Trench Width	Load Class	Locking Mech.	Grate Length	Angle Size	Weight (lbs)	Open Area (ft ² per lin ft)
08.601D.FB	8"	D	N	24"	1.75"	50	-
10.601D.FB	10"	D	N	24"	1.75"	80	-
12.501G.FB	12"	G	T	17.88"	1.75"	55	-
15.601D.FB	15"	D	N	24"	1.75"	95	NA
18.601D.FB	18"	D	N	24"	1.75"	129	-
24.601D.FB	24"	D	N	24"	2"	181	-

**Contact ABT, Inc. at 800-438-6057 for other grate material, pattern, and size options.

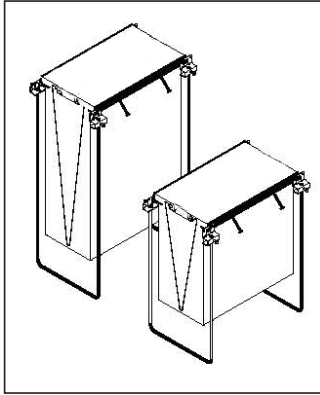
Static Load Classifications (based on AASHTO M-306 for Trench Drains)

	Load Class						
	A	B	C	D	E	F	G
Application	Light Duty <i>Pedestrian Traffic</i>	Medium Duty <i>Sidewalks & Residential Parking</i>	Heavy Duty <i>Commercial</i>	Extra Heavy Duty <i>Roads & Highways</i>	Extreme Heavy Duty <i>Hard Tire Forklift, Heavy Vehicles</i>	Airport Rated <i>Municipal & Regional Airports</i>	Airport Rated <i>International Airports or Intermodal - Port Facilities</i>
Application Proof Load (psi)	75psi	150psi	310psi	494psi	620psi	1235psi	2469psi
Typical Standard	Pedestrian Ind. Std.	Non-Commercial Pneumatic	A-A60005 Federal	AASHTO M306 H-20	AASHTO M306 HS-25	Airport 100,000 lbs FAA AC-150	Airport / Port 200,000 lbs Ind. Std.

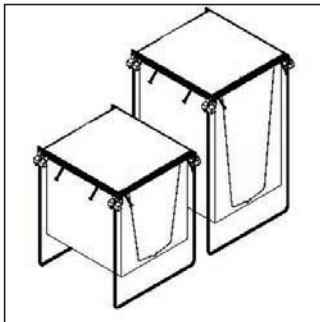
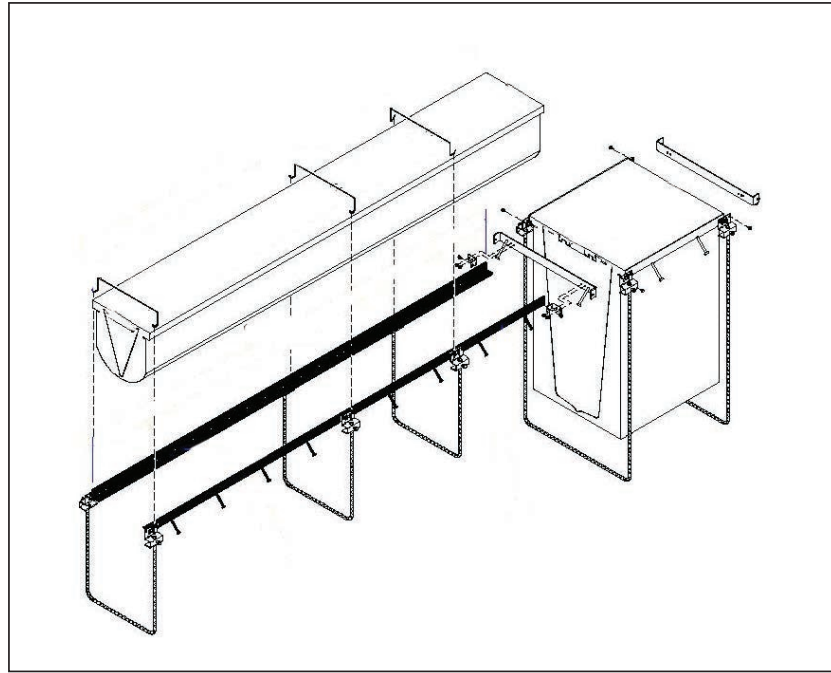
= Vehicular Traffic
 = ADA Compliant
 = Heel Proof
Locking Mechanism
 N = Non-Locking
 T = Toggle

TrenchFormer® Catch Basins

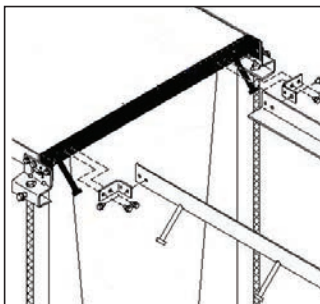
TrenchFormer catch basins are available in both the 1600 and 1900 series. The catch basins can be used at any point throughout a trench run as well as termination point or a stand alone area drain. Both series utilize deforming grooves and a no-float leg system. The components are color coded for easy installation.



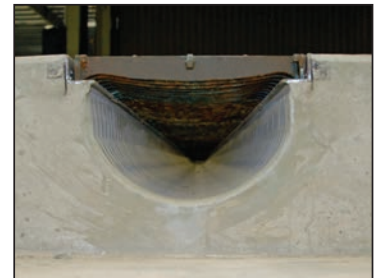
1900 series - Catch basins are the same trench width and are 24 inches long flat bottom units, manufactured in variable depths as required. They utilize 24 inch long rail, standard TrenchFormer grates, locking devices, and end rails.



The 1600 series - Catch basins are 21 inches wide by 24 inches long and are available in variable depths as required. This series uses two 24 inches long frame rails, two end frames, and C.I. grate.



Special End Rail - If a 1600 series catch basin is used at the end of a trench run, brackets connect to rails end frames. This aligns and retains the end of the trench rails for a secure and precise fit.



1600 Series Grate - The catch basin grate is 23 inches by 24 inches by 1.5 inches cast iron and meets AASHTO H-20 Load Rating.



TrenchFormer® vs. Hand forming

TrenchFormer® has revolutionized trench drain installation and performance. Compare the differences between TrenchFormer and hand forming.

TrenchFormer®

- Creates monolithic trench walls and floor.
- Rail accuracy assured by precision cut foam shapes.
- Hundreds of feet installed per day with a 2 laborer crew.
- Simple wood supports used for holding sections to grade.
- Standard radius bottom improves flow and reduces deposits.
- Forms can be left in for job site safety.
- Fast, low cost deforming.
- All necessary trench components available from one source in off-the-shelf design.

Hand Forming

- Requires installation of keyway and waterstop at cold joint.
- Complex carpentry skills required to create coplanar rails.
- 2 skilled carpenters average 50 feet per day.
- Requires sturdy and complex wooden form work.
- Square bottom creates turbulence and deposits.
- Open pits are hazardous and collect job site debris.
- Forms must be re-used to be economical
- Three separate sources for materials create risk of dimensional inaccuracies.



TrenchFormer®

Enhanced Heavy Duty Trench Drain Forming Systems

Visit our website, www.abtdrains.com for the
latest details, specifications, catalog updates

The screenshot shows the ABT, Inc. website interface. At the top left is the ABT, INC. logo. To its right is the tagline "World Leader in Surface Drainage Solutions" and a search bar. Below the tagline is a navigation menu with links for Home, About Us, Commercial, Industrial, Transportation, Residential, Technical, Catalogs, Installation, and Contact. On the left side, there are three main product categories: TRENCH FORMER, POLY DRAIN, and FIRST FLUSH. Each category has a list of sub-products. The TRENCH FORMER category includes TrenchFormer TFX 6" - 24", TrenchFormer-MHD, and TrenchFormer-XHD. The POLY DRAIN category includes PolyDrain, PolyDrain PDX 6" - 24", Interceptor, Interceptor Super-Slope, PolyDrain Shallow, PaverGrate, VectorDrain, PolyDuct, and PolySelf. The FIRST FLUSH category includes Trench Former FF, Polydrain FF, Oil-Water Separator, and Sandtrap. At the bottom of the left sidebar is a link to "Visit SportsEdge". The main content area features a large photograph of an industrial construction site with several concrete pillars and a trench drain being installed. Below the photo is the text "Industrial - TrenchFormer".



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The information contained within is believed to be accurate but not guaranteed to be so. The customer should evaluate the suitability and safety of these products for any application. ABT assumes no liability for the end results since the conditions of installation and use are beyond the control of ABT. Concrete specifications, placement, reinforcement and structural considerations are the responsibility of the customer. ABT reserves the right to change the price, availability, specifications, and content of any of its products, literature or other information in all media at any time without notification.

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Advanced Building Technologies, Inc.

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